FOCUSED ALLOWANCE MAINTENANCE STRATEGY (FAMS) SYSTEM ALLOWANCE **TECHNIQUE** (SAT) **UPDATE**

FLSIC March '92

Continuing Process Improvement FAMS...System Allowance Technique



Maritime Allowance Review
Initiatives
POM '04 Data Calls

Continuing Process Improvement FAMS...System Allowange Technique

- First Step: Identify Candidate Equip/Systems
 - Evaluate two years worth of Supply Issue and Maintenance records for Fleet & ship class/ship group by JCN where:
 - •All Deferred Maintenance Actions due to Lack of Parts
 - •Source code = G or J (parts are "not carried")
 - •Filter out Unidentifiable, Miscellaneous, Bald APLs & Non-Critical APLs/System
 - Apply Criticality Filter
 - Determined by Mission Criticality Code (MCC) based on CASREPs
 Eliminate MCC 1 Systems
 - •Stratify data by Maintenance EIC or HSC (System) Across Ship Class/Group
 - •Normalize Nbr of Deferred Maint Actions by EIC (System) Population
 - -Sort by average number of "normalized" DMA's for EICs in descending order (High to Low).
 - -Determine "elbow"...Point of Diminishing Returns (curve flat lines)
 - Model Curves based on Various MCC Stratifications

Continuing Process Improvement FAMS...System Allowance Technique Modifications

- Second Step: Assessment & Recommendations
 - Pre-Allowance Technical Analysis and Data Reconciliation
 - ISEA Technical Referrals (by System)...e.g. Maintenance Plan Review & "G" Source Codes (ACIP...APL Adds)
 - Re-Allowancing Selected Systems
 - Apply Alternative Demand Based Model (PD-68)
 - Offers a Variety of Parameter Options
 - » Effectiveness to Cost Marginal Analysis (Builds RBS-like Curves)
 - Model Potential DMA Avoidance/System Downtime Avoidance
- Third Step: Decision Forum/Recommendation Review
 - Expanded Allowance Control Panel (ACP)
 - Establish Continuous Monitoring Methodology
- Fourth Step: Execution
 - NSAF Update across Ship Class
 - Release to Fleet
 - TYCOM Priority
 - Battle Group Deployment

Continuing Process Improvement FAMS...System Allowance Technique Summary

- The Road Ahead...
 - Finalize Analytical Approach/Process for Troubled Systems
 - Identifying the Systems in Greatest Need with Most Impact on Ship Mission
 - Determine Best Allowance Model
 - Biggest Bang for Buck...Significant DMA/Downtime Avoidance
 - Develop Decision Tool/Forum
 - Expand COSAL Scheduling Metrics...CSM
 - System/Equipment/Part Analysis & Recommendations including...
 - » Assessing Impact of Re-Allowancing
 - Cost Estimator...CILS TAT & Trouble Equip/Systems
 - Expand Allowance Control Panel...ACP
 - TYCOM/CINC Menu Selections for Final Decisions
 - » Systems & Priority

